

PRELIMINARY ISSUE



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5565-3

Job Sheet 176949

Accounting Job RD17-1054-01



POSITIVE RECALL

Part No: D5565-3

Job Qty: 1 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/11/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: D5565 REV.A-~~prelim~~ IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS

Ship Via:

MAY 03 2018 AUTH 9-89
DAS 9
DATE 18-05-18
@LWA P- EW18-723

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Waterjet2		SC 18/05/08
110	Waterjet	1 pcs	5/11/18	5/11/18	0.00	0.10	Waterjet1		SC 18/05/08
120	QC	1 pcs	5/11/18	5/11/18	0.00	0.00	QC2		SC 18/05/08
130	QC	1 pcs	5/11/18	5/11/18	0.00	0.00	QC8		38 9-89
140	Brake NC	1 pcs	5/11/18	5/11/18	0.00	0.10	Brake NC 1		SC 18-05-18
150	QC	1 pcs	5/11/18	5/11/18	0.00	0.00	QC5		18-05-18
160	Packaging	1 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3		MAY 18 2018
170	QC21-SA	1 Ea	5/11/18	5/11/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.5900 sf (.59 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	129	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S069538



Part: D5565-3

Job No: 176949

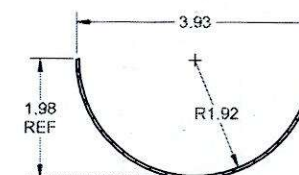
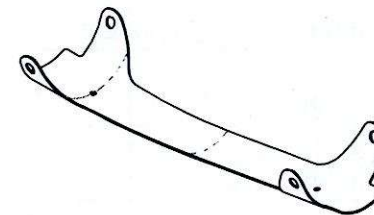
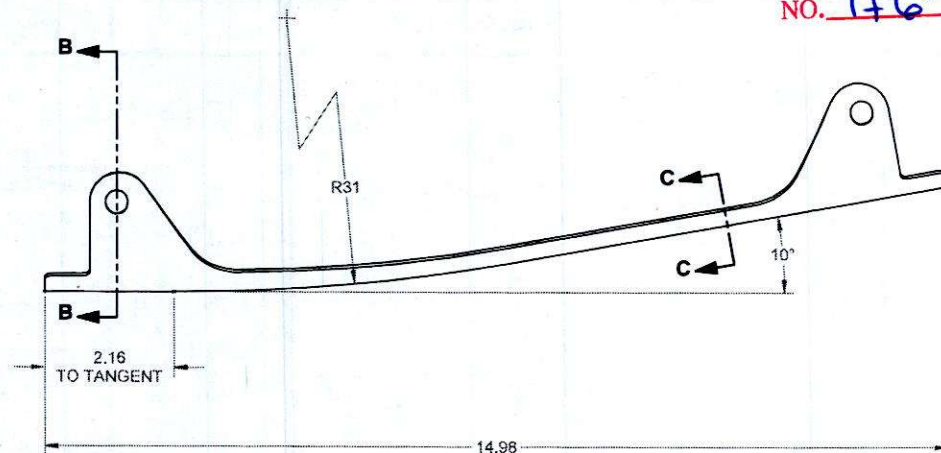
Serial No/Batch: S069538

Revision: A

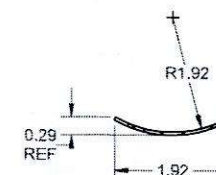
Inspector:

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 176949 MJS
18-05-03



SECTION B-B



SECTION C-C

D5565-3 WEARPLATE

PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: MAKE FROM D5565-3F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.62 lbs

APPROVED	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	VS		
	CHECKED	RF	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5565	SHEET 5 OF 7
	APPROVED	DSW	TITLE	SCALE
	DE APPR.	DS	WEARPLATE	NTS
	DATE	17.10.05	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

DQA: _____ Date: _____

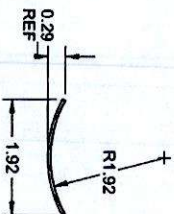
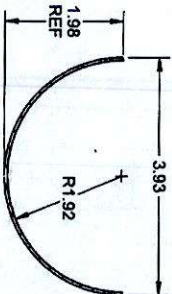
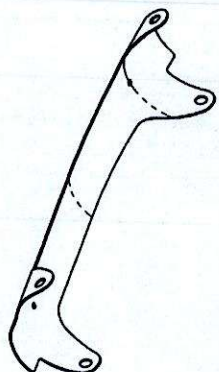
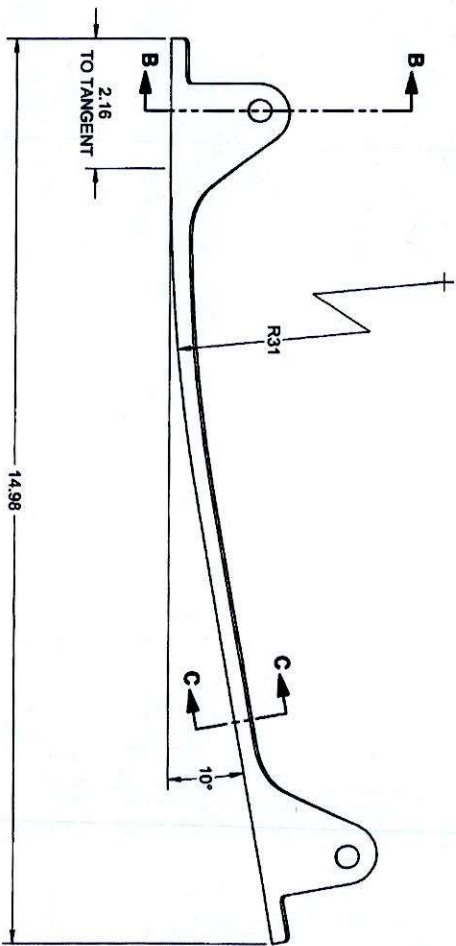


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RELEASED
2018 MAY 03

APPROVED

DESIGN	VS	VS	DART AEROSPACE LTD
DRAWN	VS		HAWKESBURY, ONTARIO, CANADA
CHECKED	RF		DRAWING NO.
MFG. APPR.	DD		D5565
APPROVED	DSW		TITLE
DE APPR.	DS		WEARPLATE
DATE	17.10.05		SCALE
			NTS

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